

D 3 2 3 5 - 1

Work Order ID 116385-2 B 1 1 6 3 8 5

116385

Page 1

Monday, April 14, 2014 10:06:42 AM

Item ID: D3235-1

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Mounting Lug

Start Date: 4/14/2014 Start Qty: 100.00

100

Cust Item ID:

Required Date: 5/16/2014 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan: CLDate: 14/04/14

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start *NR1*

Stop *NR2*

Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3235

Rev A

110

Outsource process - Machining

0.00

110

Outsource5

HAAS CNC VERTICAL MACHINING #1

Memo

0.00

Outsource process - Machining

Issue P/O to Metec: 23809

Machine as per dwg

C of C is required

120

Receive & Inspect for Damage & Mat'l Certs

0.00

120

Packaging

Memo

0.00

Packaging

Ensure C of C is attach

130

QC6- Inspect dimensions to drawing

0.00

130

QC

Memo

0.00

Quality Control

DAS

27

9-89

4/15/15

CL 14/04/15 100

14/04/15 57

57
can

Work Order ID 116385

Monday, April 14, 2014 10:06:42 AM

116385

Page 2

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N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug

Start Date: 4/14/2014 Start Qty: 100.00

100

Cust Item ID:

Required Date: 5/16/2014 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

140

Chemical Conversion Coat per QSI005 4.1

0.00

140

HandFinish

Memo

0.00

Hand Finishing

150

QC3- Inspect Part Finish

0.00

150

QC

Memo

0.00

Quality Control

160

White Gloss(Ref:4.3.5.1) per QSI005 4.3-Alum

0.00

160

Powdercoat

Memo

0.00

Powder Coating

START TIME: _____

OVEN TEMPERATURE: _____

FINISH TIME: _____

CZ 14/05/15

CZ 14/05/15

CZ 14/05/15

Work Order ID 116385

Monday, April 14, 2014 10:06:42 AM

116385

Page 3

Item ID: D3235-1

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Mounting Lug

Start Date: 4/14/2014 Start Qty: 100.00

100

Cust Item ID:

Required Date: 5/16/2014 Req'd Qty: 100.00

100

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Run Start ***NR1***Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

170

QC3- Inspect Part Finish

0.00

170

QC

Quality Control

Memo

0.00

NA

CZ 14/05/15

180

Identify as per dwg & Stock Location: 81470 0.00***180***

Packaging

Packaging

Memo

0.00

57x

14-5-16

190

QC21- Final Inspection - Work Order Release

0.00

190

QC

Quality Control

Memo

0.00

14/5/20

MF
14-5-16DAS
26
9-89

Picklist Print

Monday, April 14, 2014 10:06:42 AM

Page 1

Work Order ID: 116385

116385

Parent Item: D3235-1

D3235-1

Parent Item Name: Mounting Lug

Start Date: 4/14/2014

Required Date: 5/16/2014

Start Qty: 100.00

Required Qty: 100.00

Comments: IPP A04.04.19New issueKJ/JLM

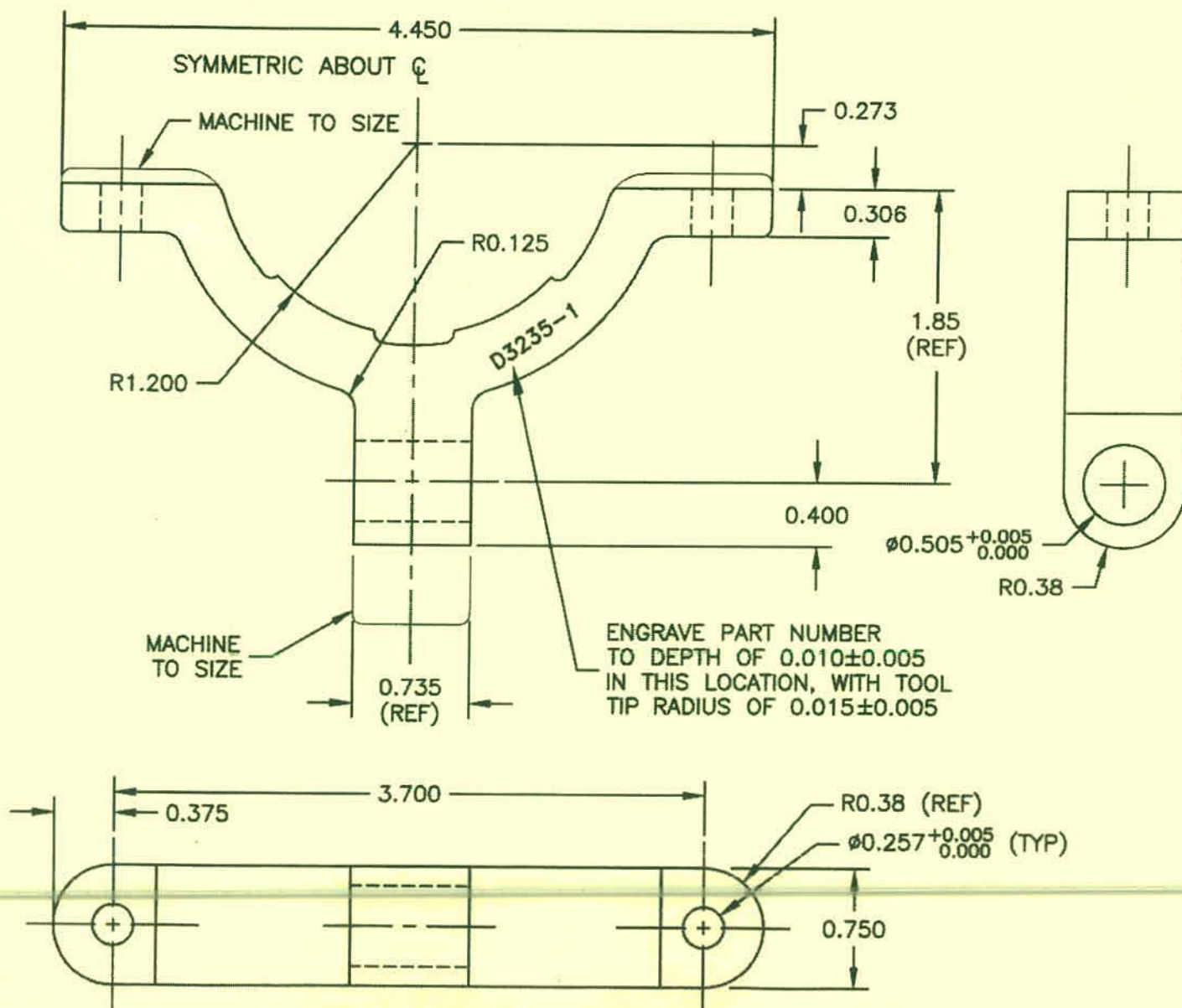
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2423		Manufactured	No				f	202.6668		8			
D2423									**				
Lug Extrusion													
				<u>Location</u>	<u>Loc Qty</u>	<u>Loc Code</u>							
				HALL	202.666848								
				105422	202.666848								
D3235-1P		Purchased	No				Each	0.0000		100			
D3235-1P									**				
Lug													

mf 14-5-16
P-40/5 (52)

DART

DESIGN <i>UP</i>	DRAWN BY <i>UP</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3235	REV. A SHEET 1 OF 1
DATE 04.03.02		TITLE MOUNTING LUG	SCALE 1:1
A	04.03.02	NEW ISSUE	

RELEASED
040405

**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Q2 14/04/14

W10:116385

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Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO23809**

Purchase Order Date 4/15/2014

PO Print Date 4/15/2014

Page Number 3 of 4

Order From :

VC-ATG001

A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE ROAD
ROCKLAND, ON K4K 1T2
CANADA

Ship To : DART AEROSPACE LTD

1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 613-446-4544

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

Line Total: \$1,600.00

7 D3235-1P Lug
MACHINE AS PER DWG D3235 REV. A
B116385

5/16/2014 FN 100.00
Yes Each
5/16/2014

\$11.00 \$1,100.00

Nec 57

Line Total: \$1,100.00

8 D3235-1P Lug
MACHINE AS PER DWG D3235 REV. A
B116384

6/13/2014 FN 100.00
Yes Each
6/13/2014

\$11.00 \$1,100.00

Line Total: \$1,100.00

9 D3235-1P Lug
MACHINE AS PER DWG D3235 REV. A
B116384

7/4/2014 FN 100.00
Yes Each
7/4/2014

\$11.00 \$1,100.00

PO Instructions: LONG TERM AGREEMENT

#141001

NOTE: ONLY SHIP WHEN REQUIRED WILL ADVISE

Note:

4/15/2014



A.T.G. INDUSTRIES INC.
731 INDUSTRIELLE STREET
ROCKLAND, ON K4K 1T2
Canada

Ph: (613) 446-4544
Fax: (613) 446-4556

Pack List

Number: 907880

Date: 15-May-14

To

DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ship To


CHANTAL LAVOIE
DART AEROSPACE LTD
1270 ABERDEEN STREET
HAWKESBURY, ON K6A 1K7
Canada

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
Quantity	Description		
	PLEASE REFERENCE THE PACK LIST NUMBER ON ALL CORRESPONDENCE TO THIS SHIPMENT. IF YOU HAVE ANY QUESTIONS, PLEASE CALL AT (613) 446-4544.		
57 ea	Part: D3235-1P MOUNTING LUG Job: 16108	Rev: A PO: PO23809	Line: 7
DATE: 15/05/2014 CERTIFIED SIGNATURE:  RECEIVER SIGNATURE: _____			
CERTIFICATE OF CONFORMANCE A.T.G. INDUSTRIES INC. CERTIFIES THAT ALL ITEMS IN THIS SHIPMENT ARE IN CONFORMANCE WITH THE REQUIREMENTS, SPECIFICATIONS, AND DRAWINGS REFERENCED IN THE ABOVE PURCHASE ORDER. I.S.O. 9001 : 2008 REGISTERED / MADE IN CANADA			

